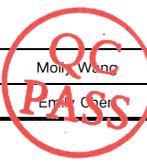




产品质量证明书 MILL TEST CERTIFICATE EN10204:2004 3.1

订货单位 CUSTOMER							形式发票 PROFORMA INVOICE NO.		UPBR250613-SC2894		证书号 CERTIFICATE NO.		UP/MTC250725											
产品名称 DESCRIPTION OF PRODUCT		HOT FORMED HOLLOW SECTIONS SEAMLESS					订单编码 PURCHASE ORDER NO.		PO73057		日期 DATE		2025/7/25											
牌号 GRADE		EN 10025-1/-2: 2004 S355JR					交货状态 DELIVERY STATUS		+N		产品技术标准 PRODUCT STANDARD		EN10210-1/-2: 2006											
序号 NO.	钢号 STEEL GRADE	炉号 HEAT NO.	批号 LOT NO.	规格 重量 MATERIAL DESCRIPTION			化学成分 (熔炼分享) /% CHEMICAL COMPOSITION (LADLE ANALYSIS) /%																	
				SPEC SIZE (MM)			件数 PCS	重量 WEIGHT	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V	Ti	N	Al	Nb	CEV	B
				外径 OD	壁厚 THICK	长度 LENGTH	PCS	MTS																
1	S355JR	23B09528	UP2894-01	193.7*8*8000			4	1.171	0.170	0.290	1.550	0.010	0.008	0.016	0.009	0.010	0.005	0.002	0.001	0.002	0.022	0.003	0.43	
2	S355JR	23A08962	UP2894-02	139.7*10*9500			27	8.208	0.190	0.230	1.380	0.013	0.007	0.023	0.013	0.042	0.009	0.002	0.003	0.002	0.022	0.001	0.43	
3	S355JR	23A08962	UP2894-03	139.7*10*7500			4	0.960	0.190	0.230	1.380	0.013	0.007	0.023	0.013	0.042	0.009	0.002	0.003	0.002	0.022	0.001	0.43	
4	S355JR	23A08962	UP2894-04	139.7*10*6500			48	9.984	0.190	0.230	1.380	0.013	0.007	0.023	0.013	0.042	0.009	0.002	0.003	0.002	0.022	0.001	0.43	
5	S355JR	23A09633	UP2894-05	114*6.3*10000			7	1.176	0.180	0.250	1.420	0.015	0.005	0.034	0.009	0.027	0.008	0.002	0.002	0.004	0.023	0.001	0.43	
6	S355JR	23A09633	UP2894-06	114*6.3*11500			4	0.773	0.180	0.250	1.420	0.015	0.005	0.034	0.009	0.027	0.008	0.002	0.002	0.004	0.023	0.001	0.43	
7	S355JR	23B09675	UP2894-07	88.9*6.3*10000			22	2.816	0.190	0.260	1.360	0.013	0.004	0.015	0.008	0.032	0.005	0.005	0.003	0.002	0.024	0.001	0.42	
8	S355JR	23B08927	UP2894-08	60.3*5*6000			1	0.042	0.180	0.320	1.340	0.012	0.003	0.042	0.020	0.036	0.006	0.018	0.001	0.002	0.021	0.001	0.42	
合计 (TOTAL)							117	25.130																
序号 NO.	炉号 HEAT NO.	批号 LOT NO.	拉伸试验 TENSILE TEST			冲击测试 IMPACT TEST				尺寸检查 DIMENSIONS CHECK	外观检查 SURFACE CHECK	无损检测 100%NDT			压扁测试 FLATTEN TEST									
			屈服强度 (Y.S.) ReH	抗拉强度 (T.S.) Rm	伸长率 ELONGATION EL	冲击功KV IMPACT ENERGY (J)		长 * 高 * 宽 55*H*W (mm)	温度 TEMPERATURE (°C)			方法 METHOD	等级 LEVEL	结果 RESULT										
			Mpa	A(%)	Ak1	Ak2	Ak3			平均Ak														
1	23B09528	UP2894-01	383	535	34.0	10*6.67	20°C	97	102	104	101	OK	OK	UT	L2	PASS	PASS							
2	23A08962	UP2894-02	386	546	32.5	10*7.5	20°C	96	85	93	91	OK	OK	UT	L2	PASS	PASS							
3	23A08962	UP2894-03	386	546	32.5	10*7.5	20°C	96	85	93	91	OK	OK	UT	L2	PASS	PASS							
4	23A08962	UP2894-04	386	546	32.5	10*7.5	20°C	96	85	93	91	OK	OK	UT	L2	PASS	PASS							
5	23A09633	UP2894-05	381	535	32.5	10*5	20°C	105	103	107	105	OK	OK	UT	L2	PASS	PASS							
6	23A09633	UP2894-06	389	533	32.5	10*5	20°C	105	103	107	105	OK	OK	UT	L2	PASS	PASS							
7	23B09675	UP2894-07	397	539	33.5	10*5	20°C	93	94	98	95	OK	OK	UT	L2	PASS	PASS							
8	23B08927	UP2894-08	413	537	35.0	10*3.3	20°C	156	164	168	163	OK	OK	UT	L2	PASS	PASS							
1. 兹证明本表所列产品经检测符合客户订单要求。This is to certify that the above materials have been tested and the test results meet the requirements of the order. 2. 未经允许不可复制转载。The certificate shall not be reproduced or reproduced for any other purposes without the permission of the company. 3. 谨保证以上所有内容真实准确。We hereby certify the above statement to be true and correct in every detail.												备注 Remarks												
质量管理部 Department Of Quality Management						签发人 Prepared By: Mou, Wang				审核人 Approved By: En, Chen														