



上海尤能金属有限公司

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产品质量证明书 MILL TEST CERTIFICATE

订货单位 CUSTOMER								形式发票 PROFORMA INVOICE NO.	UPCA250825-SC2958		证书号 CERTIFICATE NO.	UP/MTC250928											
产品名称 DESCRIPTION OF PRODUCT		CARBON STEEL WELDED ROUND/SQUARE TUBE						订单编码 PURCHASE ORDER NO.	/		日期 DATE	2025/9/28											
牌号 GRADE		Q235B						交货状态 DELIVERY STATUS	CR & HRPO		产品技术标准 PRODUCT STANDARD	ASTM A513											
序号 NO.	钢号 STEEL GRADE	炉号 HEAT NO.	批号 LOT NO.	表面 FINISH	规格 重量 MATERIAL DESCRIPTION			化学成分 (熔炼分享) /% CHEMICAL COMPOSITION (HEAT ANALYSIS) /%															
					SPEC SIZE (MM)			件数 PCS	重量 WEIGHT	C	Si	Mn	P	S	CEV	Ni	N	Mo	Cr	Ti			
					外径 OD	壁厚 THICK	长度 LENGTH	PCS	KGS														
1	Q235B	HB2347020	UP2958-01	CR	19.05*1.52*6000			224	870	0.09	0.12	0.33	0.012	0.010	0.15								
2	Q235B	HB2408326	UP2958-02	CR	25.4*1.52*6000			549	2,864	0.08	0.14	0.32	0.014	0.012	0.13								
3	Q235B	HB2065707	UP2958-03	HRPO	25.4*2.28*6000			175	1,333	0.17	0.18	0.39	0.019	0.012	0.24								
4	Q235B	HB3097612	UP2958-04	HRPO	25.4*3.05*6000			150	1,415	0.18	0.20	0.40	0.02	0.016	0.25								
5	Q235B	HB6091539	UP2958-05	CR	31.75*1.52*6000			381	2,640	0.10	0.12	0.35	0.100	0.011	0.16								
6	Q235B	HB6238008	UP2958-06	HRPO	31.75*2.28*6000			700	7,009	0.16	0.19	0.38	0.017	0.014	0.22								
7	Q235B	HB4506216	UP2958-07	HRPO	50.8*3.05*6000			75	1,602	0.18	0.16	0.38	0.019	0.015	0.24								
8	Q235B	HB4083258	UP2958-08	HRPO	25.4*25.4*2.28*6000			50	460	0.16	0.17	0.35	0.018	0.014	0.22								
合计 (TOTAL)							2304	18,193															
序号 NO.	炉号 HEAT NO.	批号 LOT NO.	拉伸试验 TENSILE TEST			焊缝力学性能 MECHANICAL PROPERTY OF WELD SEAM		尺寸检查	外观检查	压扁测试	扩口测试	液压测试											
			屈服强度 (Y.S.) ReH	抗拉强度 (T.S.) Rm	伸长率 ELONGATION ALo=50mm (%)	压扁试验 FLATTEN TEST	抗拉强度 TENSILE STRENGTH	DIMENSIONS CHECK	SURFACE CHECK	FLATTENING TEST	FLARING TEST	HYDROSTATIC TEST											
			Mpa																				
1	HB2347020	UP2958-01	242	359	28.5	QUALIFIED	349	OK	OK	PASS													
2	HB2408326	UP2958-02	241	362	28.0	QUALIFIED	345	OK	OK	PASS													
3	HB2065707	UP2958-03	269	388	29.0	QUALIFIED	381	OK	OK	PASS													
4	HB3097612	UP2958-04	273	396	28.5	QUALIFIED	379	OK	OK	PASS													
5	HB6091539	UP2958-05	239	365	28.5	QUALIFIED	352	OK	OK	PASS													
6	HB6238008	UP2958-06	275	381	29.5	QUALIFIED	368	OK	OK	PASS													
7	HB4506216	UP2958-07	281	385	28.0	QUALIFIED	375	OK	OK	PASS													
8	HB4083258	UP2958-08	279	386	27.5	QUALIFIED	381	OK	OK	PASS													
1. 兹证明本表所列产品经检测符合客户订单要求。This is to certify that the above materials have been tested and the test results meet the requirements of the order. 2. 未经允许不可复制转载。The certificate shall not be reproduced or reproduced for any other purposes without the permission of the company. 3. 谨保证以上所有内容真实准确。We hereby certify the above statement to be true and correct in every detail.										备注 Remarks													
质量管理部 Department Of Quality Management					签发人 Prepared By: Moly Wang		审核人 Approved By: [Signature]																